

EXPERIENCE THE DIFFERENCE

CLOSURE INSTRUCTIONS NOTIFICATION

DOT/UN Performance Certification for plastics, 275 and 330 gallon Intermediate Bulk Containers, as provided by the manufacturers to comply with Title 49CFR sec. 178.2(c). (All specifications are in foot-pounds).

Manufacturer	Fitting	Gasket	Closing Torque (ft.-lbs.)
Schuetz	Top Screw Cap (6")	EPDM/FKM/TPE-V	75 ft.-lbs.
	Plug (2") in 6" cap	EPDM/FKM	14 ft.-lbs.
	Plug (2") in 6" cap	PE/EBA	17 ft.-lbs.
	Bottom Valve	EPDM/FKM	70 ft.-lbs.
Grief	Top Screw Cap (6")	EPDM/FKM/TPE-V	70 ft.-lbs.
	Plug (2") in 6" cap	EPDM/FKM	20 ft.-lbs.
	Bottom Valve	PE/EBA	50 ft.-lbs.
Mauser	Top Screw Cap (6")	EPDM/FKM/TPE-V	70 ft.-lbs.
	Plug (2") in 6" cap	EPDM/FKM	20-25 ft.-lbs.
	Bottom Valve	PE/EBA	70 ft.-lbs.
Centurion	Top Screw Cap (6")	EPDM/FKM/TPE-V	80 ft.-lbs.
	Plug (2") in 6" cap	EPDM/FKM	18 ft.-lbs.
	Bottom Valve	PE/EBA	73-75 ft.-lbs.

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