EXPERIENCE THE DIFFERENCE

WE MANUFACTURE SUPERIOR STEEL DRUM SOLUTIONS



Whether you package hazardous chemicals or food products, our cold-rolled carbon steel drums provide safety and durability. We manufacture a complete line of new steel drums from 10 - 85 gallon capacity. We're passionate about providing superior products and services for our customers. Quality is embedded in our business, based on lean manufacturing, standardization, and continuous improvement. The best solution for your steel drum needs is one that combines quality with complete life-cycle service.

- Tighthead or Openhead
- 10, 16, 20, 30, 55 and 85 gallon capacities
- Available coatings: Phenolic & Epoxy Phenolic
- Optional silk-screening, stenciling, or palletization

- DOT, and 7A Type A compliant drums
- UN, IATA, DOE, UFC, NQA1, Kosher and FDA compliant

Capacity	Body Steel Thickness							Closures						Gasket		
								12 ga	Light	Тор	Side		Fittings	EPDM	Tube	Sponge
Tighthead	1.4	1.2	1.1	0.9	0.8	0.7	0.5	Bolt Rina	ga Bolt	Lever Lock	Level Lock	Cover		Fitting Gaskets		
								illig	Ring	LUCK	Ring			EPDM	Buna	Poly
55 Gal/208L						n/a	n/a	n/a	n/a	n/a	n/a	n/a		•		
30 Gal/114L	n/a	n/a	n/a		n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a		•	•	
20 Gal/76L	n/a	n/a	n/a		n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a				
16 Gal/61L	n/a	n/a	n/a		n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a		•	•	
Openhead	1.4	1.2	1.1	0.9	0.8	0.7	0.5	12 ga Bolt Ring	16/18 ga Bolt Ring	16/18 ga Lever Lock	16 ga Snap Ring		Optional Fittings	EPDM	Tube	Sponge
85 Gal/322L	n/a		n/a		n/a	n/a	n/a	•	n/a	n/a	n/a	n/a			n/a	n/a
55 Gal/208L						n/a	n/a					n/a		•	n/a	
30 Gal/114L	n/a		n/a		n/a	n/a	n/a		n/a	n/a	n/a	n/a		•	n/a	
20 Gal/76L	n/a	•	n/a		n/a	n/a	n/a	•	n/a	n/a	n/a	n/a		•	n/a	
16 Gal/61L	n/a	n/a	n/a		n/a	n/a		•	n/a	n/a	n/a	•		•		n/a
10 Gal/38L	n/a	n/a	n/a		n/a	n/a			n/a	n/a	n/a					n/a

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