

Container Management Services, LLC Closure Instructions Notification

**DOT/UN Performance Certification for plastic, 275 and 330 gallon Intermediate Bulk Containers, as provided by the manufacturers to comply with Title 49CFR sec. 178.2(c).
(All specifications are in foot-pounds).**

Manufacturer	<u>Bung Type/Size</u>			<u>IBC</u>	
	<u>2" NPT</u>	<u>2" Buttress</u>	<u>3/4" NPT</u>	<u>6" Port Cap</u>	<u>2" Plug in Cap</u>
GCC (General Cooperaage)	20	20	n/a	n/a	n/a
Greif (Greif, Van Leer)	20	20	9	45	20
Mauser (Mauser, Hoover, Florida, TPG)	20	20	9	70	20
Schultz	30	30	9	75	20
Mamor Rotationally molded 31H2 & 31HA1				1/8-1/16 rotation beyond contact	20
Mamor Blowmolded 31HA1, 31HG1, 31HH1				70 ft-lbs	20
Snyder	3/8-1/2 rotation beyond contact	1/8-3/16 rotation beyond contact		1/8-1/6 rotation beyond contact	20